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Wenbing Zhou, Xuan Ge, Duanwei Zhu, Alan Langdon, Li Deng, Yumei Hua, Jianwei Zhao

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1	Metal adsorption by quasi cellulose xanthogenates derived from
2	aquatic and terrestrial plant materials
3	Wenbing Zhou ^a , Xuan Ge ^a , Duanwei Zhu ^{a,*} , Alan Langdon ^b , Li Deng ^a , Yumei Hua ^a , Jianwei
4	Zhao ^a
5	^a Laboratory of Plant Nutrition and Ecological Environment Research, Microelement
6	Research Center of Huazhong Agricultural University, Key Laboratory of Subtropical
7	Agriculture and Environment, Ministry of Agriculture, Wuhan 430070, China
8	^b Department of Engineering, University of Waikato, Private Bag 3105, Hamilton, New
9	Zealand
10	*Corresponding author. Tel.: +86-27-87287184; fax: +86-27-87397735.
11	E-mail address: <u>zhudw@mail.hzau.edu.cn</u>
12	Abstract
13	The FTIR spectra, SEM-EDXA and copper adsorption capacities of the raw plant materials,
14	alkali treated straws and cellulose xanthogenate derivatives of Eichhornia crassipes shoot,
15	rape straw and corn stalk were investigated. FTIR spectra indicated that of the three plant
16	materials, the aquatic biomass of Eichhornia crassipes shoot contained more O-H and C=O
17	groups which accounted for the higher Cu ²⁺ adsorption capacities of the raw and alkali treated
18	plant material. SEM-EDXA indicated the incorporation of sulphur and magnesium in the
19	cellulose xanthogenate. The Cu^{2+} adsorption capacities of the xanthogenates increased with
20	their magnesium and sulphur contents. However more copper was adsorbed than that can be
21	explained by exchange of copper with magnesium. Precipitation may contribute to the
22	enhanced uptake of copper by the cellulose xanthogenate.
	1

Keywords: Cellulose xanthogenate; Cu²⁺ adsorption capacity; Sulphur; Magnesium; Biomass **1. Introduction**

Plant fiber generally has a low adsorption capacity for metal ions in aqueous solution and furthermore the fiber readily degrades. However, chemical modification of fiber has the potential to both increase adsorption capacity and improve stability of fiber (Kamel et al., 2006; O'Connell et al., 2008). Fiber may be modified by low molecular weight organic compounds such as acrylic acid (Wei et al., 2005), high molecular weight substances such as polyacrylonitrile (Okieimen et al., 2005), and many inorganic substances, including CS₂ (Tan et al., 2008). The introduction of functional groups, such as -CS-S- and carboxyl, on the cellulose backbone can enhance the heavy metal binding capacities of modified fibers. Due to their high heavy metal chelation capacity and the intrinsic advantages of low cost, availability, biodegradability and easy handling, there has been much recent research interest in adsorbents derived from biomass resources. Studies have included their preparation, application (Chakraborty and Tare, 2006; Chauhan and Sankararamakrishnan, 2008; Tan et al., 2008), structural characterization and adsorption mechanisms (Panda et al., 2008; Zhou et al., 2009). This paper focuses on differences in the structural characteristics of terrestrial and aquatic sourced plant materials, their corresponding alkali-treated straws (intermediate products) and cellulose xanthogenates (products), and the relationship between structural characteristics and heavy metal adsorption capacities of these materials. Plant straws from aquatic Eichhornia crassipes (E. crassipes) shoot were compared with terrestrial biomasses of rape straw and corn stalk. E. crassipes biomass was of particular interest because of its nuisance factor in eutrophic waters (Malik, 2007), and the relevance that chemical modification and utilization

of E. crassipes biomass as a cellulose based adsorbent for water remediation or other purposes

46 would have to the economic viability of large scale harvesting of this nuisance plant.

Favorable results would provide a basis for its selection as an appropriate raw plant material

for biomass adsorbents.

2. Methods

2.1. Collection and pre-treatment of raw plant materials

Plant samples of *E. crassipes* were collected from a pond near Huazhong Agricultural University (E114°23′, N30°33′) in Wuchang, Wuhan City of China. The shoot and the root were separated. Rape straw and corn stalk were also collected from fields near Huazhong Agricultural University. All of the plant materials were washed with tap water, cut into small pieces (3~5 mm), air-dried, oven-dried, ground into fine powder, passed through a 40 mesh sieve and kept desiccated at 25°C.

2.2. Preparation of cellulose xanthogenate

A 5 g sample of dried plant biomass was treated with 50 ml 200 g/L NaOH for 90 min, and thoroughly washed with deionised water to obtain alkali-treated straw. The alkali-treated straw was then esterified with 0.15 ml CS₂ and 50 ml 100 g/L NaOH for another 90 min, and finally treated with 10 ml 50 g/L MgSO₄ for 10 min to prepare cellulose xanthogenate, according to the method of Tan et al. (2008). The nine materials studied included *E. crassipes* shoot, rape straw, corn stalk, their corresponding alkali-treated straws and cellulose xanthogenates. All of the samples were oven-dried and ground into fine powder, passed through a 100 mesh sieve and kept desiccated at 25° C until used.

2.3. Structural characterization

FTIR spectra of the different materials were obtained with a FTIR spectrophotometer (Nexus-470, USA) using KBr discs containing 2.5% finely ground sample (2.00 mg dried sample mixed with 80.0 mg KBr). They were recorded as absorption spectra in the range 4000–400 cm⁻¹ with an accumulation of 32 scans and a resolution of 4 cm⁻¹. Surface element concentration of the samples was investigated using a JSM-6390LV

scanning electron microscope (SEM) equipped with energy dispersion X-ray spectroscopy analysis (EDXA). The samples were coated with platinum in a JFC-1600 sputter coater before

74 observation.

2.4. Cu^{2+} adsorption experiments

 Cu^{2+} was selected as a model heavy metal for the adsorption experiments. The stock solutions of 1000 mg/L and 3000 mg/L Cu^{2+} were prepared in deionized water using the sulphate salt. To determine the adsorption capacity of raw plant materials and alkali-treated straws, 0.20 g samples were slurried in a 20-mL solution of 1000 mg/L Cu^{2+} initially at pH 4.5, stirred for 24 h and filtered prior to determination of the residual concentration of Cu^{2+} . In the case of cellulose xanthogenate a concentration of 3000 mg/L Cu^{2+} was used. Adsorption studies were carried out at 25 ± 1 °C and Cu^{2+} concentration was determined by AAS.

2.5. Determination of sulphur and magnesium content of cellulose xanthogenate

Sulphur was determined by iodimetry. Magnesium was determined by EDTA titration after samples were dry ashed, and dissolved in 1 mol/L HCl solution.

3. Results and discussion

3.1. IR functional group changes caused by chemical modification of plant materials

The IR spectra of all the raw plant materials contained the same main absorbance bands,
including bands at 3383cm ⁻¹ , 1643cm ⁻¹ and 1027cm ⁻¹ representing O–H stretching, aromatic
ring C=O stretching, and symmetric C–O stretching (Viera et al., 2007), respectively. The
absorbances of the three main bands were the highest for <i>E. crassipes</i> shoot, followed by those
of rape straw with the bands for corn stalk being the lowest, indicating that the aquatic
biomass of <i>E. crassipes</i> shoot contained more active O-H and C=O groups than the other two.
In the alkali-treated materials, the intensity sequence of absorbances at 1504 cm ⁻¹ and
1229 cm ⁻¹ , representative of lignin content (Viera et al., 2007), was rape straw > corn stalk > E .
crassipes shoot consistent with literature reports (Tan et al., 2008). Compared with the
alkali-treated straws, bands of O-H stretching in the vicinity of 3407 cm ⁻¹ and C=O stretching
in the vicinity of 1637 cm ⁻¹ of the three cellulose xanthogenates all had diminished
absorbances. The aromatic ring C=C stretching (lignin) absorbance in the vicinity of 1523
cm^{-1} became invisible, and symmetric CH_2 bending absorbances near 1454 cm^{-1} all increased
significantly. These results are consistent with the reduction or disappearance of hemicellulose
and lignin, and a relative increase in cellulose content and its chemical modification by the
formation of cellulose xanthogenate.

3.2. Incorporation sulphur and magnesium in modified materials

 Table 1 Surface element atomic percentages determined by EDXA
 Surface element atomic percentages of the nine samples determined by EDXA are shown in Table 1. The main elements of the raw plant materials and alkali-treated straws are C and O, and there are no obvious changes in elemental composition between raw plant materials and alkali-treated straws. However, the Mg and S concentrations of cellulose xanthogenates are

significantly higher indicating incorporation of Mg and S into the surfaces of the modified materials. Of the three xanthogenates, Mg concentration of E. crassipes shoot and S concentration of corn stalk were the highest. 3.3. The effect of chemical modification on Cu^{2+} adsorption capacities The Cu^{2+} adsorption capacities of the raw plant materials of *E. crassipes* shoot, rape straw and corn stalk were 39.2±0.2, 31.4±0.1 and 23.6±0.1 cmol/kg, respectively. Those of their alkali-treated straws were 62.7 ± 0.5 , 55.0 ± 0.3 and 39.3 ± 0.2 cmol/kg, and those of cellulose xanthogenates were 361.0±2.5, 303.1±3.8 and 334.5±4.3 cmol/kg, respectively. Compared to raw plant materials, alkali treatment followed by CS2 and Mg treatments produced successive 1.67 to 1.75 fold and 9.2 to 14.2 fold enhancements of the Cu²⁺ adsorption capacity. The Cu²⁺ adsorption capacities of the three raw plant materials and their alkali-treated straws follows the trend: *E. crassipes* shoot > rape straw > corn stalk. This is also the order of the relative IR absorbances of the main functional groups, O-H and C=O, for these materials. For the xanthogenates however, the sequence of absorbance intensity of main characteristic functional groups, -O-CS₂- and O-H, is corn stalk > *E*. *crassipes* shoot > rape straw, and is not completely consistent with the sequence of copper adsorption capacities which is *E. crassipes* shoot > corn stalk > rape straw. Other factors, such as sulphur and magnesium content, are likely to be involved in the copper adsorption process. 3.4. The mechanism of Cu^{2+} adsorption
Table 2 The sulphur and magnesium contents of cellulose xanthogenates prepared from
 different raw plant straws

The sulphur and magnesium contents of the three cellulose xanthogenates are summarized

in Table 2. The bulk sulphur and magnesium contents of Table 2 are not completely consistent with the surface sulphur and magnesium concentrations determined by EDXA given in Table 1. This indicates a non-uniform distribution of sulphur and magnesium in these materials. Comparison of surface sulphur and magnesium concentrations with copper adsorption data reveals that E. crassipes shoot derived xanthogenate with the highest surface magnesium concentration and the corn stalk derived xanthogenate with the highest surface sulphur concentration correspond to the materials with the highest and the second highest Cu²⁺ adsorption capacities. This indicates an association between surface sulphur and magnesium content of the cellulose xanthogenate and copper adsorption.

The sulphur contents of Table 2 allow calculation of the $-O-CS_2$ - contents which are also summarized in the table. When the calculated $-O-CS_2$ - contents are compared with the measured Mg contents, the expected stoichiometry is not observed. If, as according to Tan et al. (2008), the reaction of magnesium with sodium xanthogenate is:

$$2\text{Cell-OCS}_2\text{Na} + \text{Mg}^{2+} \rightarrow (\text{Cell-OCS}_2)_2\text{Mg} + 2\text{Na}^+$$
(1)

the -O-CS₂- : Mg mole ratio should be greater than or equal to 2:1. The ratios of the data are 1.08, 2.48 and 1.28 for xanthogenates from *E. crassipes* shoot, rape straw and corn stalk, respectively (Table 2). Only the rape straw xanthogenate conforms. The other two samples contain more magnesium than can be accounted for by their sulphur contents. It is possible that hydrolysed magnesium species are involved in the magnesium treatment step and that magnesium reacts with sites other than sulphur sites:

$$Cell-OCS_2Na + MgOH^+ \rightarrow Cell-OCS_2MgOH + Na^+$$
(2)

$$Cell-ONa + MgOH^{+} \rightarrow Cell-OMg \cdot OH + Na^{+}$$
(3)

154 1	$2\text{Cell-ONa} + \text{Mg}^{2+} \rightarrow (\text{Cell-O})_2\text{Mg} + 2\text{Na}^+ $ (4)
² ³ 155 4	From the sulphur and magnesium contents in Table 2 and the Cu ²⁺ adsorption capacities,
5 5 156 7	it is clear that there is no close relationship between the sulphur contents of the xanthogenate
8 9 157 0	products and their Cu^{2+} adsorption capacities. There is a better relationship between the
1 2 158	magnesium contents of the products and their Cu ²⁺ adsorption capacities but this is not
⁴ 159	consistent with stoichiometric exchange of Mg^{2+} by Cu^{2+} . The greater than expected Cu
5 7 160 8	retention capacities might be due to mildly alkaline conditions produced by hydrolysis of the
9 0 161 1	xanthogenate products. When the xanthogenate samples were added to deionised water the pH
² 3 162	was observed to rise to 8.0. Given that the solubility product of Cu(OH) ₂ is 2.2×10^{-20}
⁵ 163	$(mol/L)^3$ and the concentration of Cu ²⁺ in the adsorption solution was 3000 mg/L, i.e. 0.047
7 ³ 164 9	mol/L, precipitation of copper hydroxide can be expected while the pH remains above
) 1 165 2	approximately 5.0. Thus a further possible mechanism for the high uptake of copper by
$\frac{3}{4}$ 166	xanthogenate might be:
⁵ 7 7	$Cu^{2+} + 2OH^{-} \rightarrow Cu(OH)_2 \text{ (adsorbed)}$ (5)
9 168	4. Conclusion
1 2 169 3	Compared to the terrestrial rape straw and corn stalk, the aquatic E. crassipes shoot
4 5 170	contain more active O-H and C=O groups. Cu ²⁺ adsorption capacity of the raw and
7 3 171	alkali-treated straw increased with the relative contents of the O-H or C=O groups,
9 0 172 1	respectively. Due to the incorporation of sulphur and magnesium, the Cu^{2+} adsorption capacity
2 3 173 4	of quasi-xanthogenate products increased significantly. Cu ²⁺ adsorption capacity of
5 5 174	quasi-xanthogenate products increased with magnesium and sulphur contents in products.
⁸ 9 175	Besides cation exchange between Mg^{2+} and Cu^{2+} , copper precipitation mechanism may be
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Table 1

Surface element atomic percentages determined by EDXA									
Element Raw plant materials		Alkali-treated straws			Cellulose xanthogenates				
type	<i>E. crassipes</i> shoot	Rape straw	Corn stalk	<i>E. crassipes</i> shoot	Rape straw	Corn stalk	<i>E. crassipes</i> shoot	Rape straw	Corn stalk
С	51.85	67.07	58.37	54.30	56.92	55.88	17.79	15.37	17.99
0	43.92	29.36	40.79	44.88	41.85	43.61	61.85	65.63	60.84
Si			0.20	—		0.21	0.25	7	1.07
Na	0.52	0.44		0.33	0.11		0.27	0.61	1.16
Mg	0.30	0.13		0.23	0.22	0.16	15.69	13.65	12.72
Р	0.38								
S		0.34	0.15	—	0.08	_	4.09	4.64	6.21
Cl	1.26	0.80				-	2		
Κ	1.53	1.07	0.12						
Ca	0.24	0.79	0.38	0.27	0.83	0.13	0.07	0.10	

— means no detection of the element.

Table 2

The sulphur and magnesium contents of cellulose xanthogenates prepared from different

raw plant straws

Cellulose xanthogenate	E. crassipes shoot	Rape straw	Corn stalk
Sulfur content (%)	4.99±0.05	4.93±0.06	4.15±0.11
$-OCS_2^-$ (cmol/kg)	77.7±1.6	76.8±2.0	64.6±2.1
Mg content (cmol/kg)	73.0±1.9	31.0±1.3	49.9±1.4
The ratio of $-OCS_2^-$ to Mg^{2+}	1.08	2.48	1.28