(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization

International Bureau





(10) International Publication Number WO 2016/195513 A1

(43) International Publication Date 8 December 2016 (08.12.2016)

(51) International Patent Classification:

A61N 1/08 (2006.01) A61N 1/05 (2006.01)

A61N 1/16 (2006.01)

(21) International Application Number:

PCT/NZ2016/050089

(22) International Filing Date:

27 May 2016 (27.05.2016)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

708633

29 May 2015 (29.05,2015)

NZ

- (71) Applicant: UNIVERSITY OF WAIKATO [NZ/NZ]; Hillcrest Road, Hamilton, 3216 (NZ).
- (72) Inventors: MCCABE, Steven Owen; 2a Paremata Crescent, Paremata, Porirua, 5024 (NZ). SCOTT, Jonathan Brereton; 26 Cranwell Place, Hillcrest, Hamilton, 3216 (NZ).
- (74) Agents: MURPHY, Simon John et al.; Level 10, 21 Queen Street, Auckland, 1010 (NZ).
- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— of inventorship (Rule 4.17(iv))

Published:

with international search report (Art. 21(3))

(54) Title: A SURGICAL IMPLANT CONDUCTOR WITH INCREASED RADIO FREQUENCY ALTERNATING CURRENT RESISTANCE

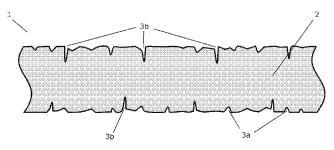
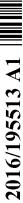


Figure 3a

(57) Abstract: In one aspect the invention provides a surgical implant conductor formed from a length of conductive material which exhibits increased radio frequency alternating current resistance. This conductive material defines an exterior surface where at least a portion of the exterior surface of the conductor defines a region with a roughened surface. Preferably the roughening of the exterior surface increases the area of the exterior surface when compared to a non-roughened surface, resulting in a reduction in the effective cross-section area of the conductor used to transport alternating currents.





A SURGICAL IMPLANT CONDUCTOR WITH INCREASED RADIO FREQUENCY ALTERNATING CURRENT RESISTANCE

Field of the Invention

5

10

15

20

25

30

This invention relates to a surgical implant conductor with increased radio frequency alternating current resistance. Preferably the invention may be used to increase the radio frequency alternating current resistance of a surgical implant conductor without significantly increasing the direct current resistance of this conductor.

Background of the Invention

A variety of therapeutic devices have been developed to deliver bioelectrical stimulation therapies. These devices are surgically implanted into the body of a patient and normally incorporate control electronics connected to a power supply system such as a battery pack. As these components can be relatively large they may be sited within a user's body some distance from an organ or tissue requiring bioelectrical stimulation. A surgical implant conductor or lead commonly needs to be run through the body from the power and control electronics to the organ requiring bioelectrical stimulation.

Surgical implant manufacturers select implant conductors which exhibit low electrical resistance to direct currents. This selection minimises the voltage required to generate therapeutic currents to maximize implant battery lifespan.

However, the presence of surgical implants creates a patient safety issue with the use of Magnetic Resonance Imaging (MRI) machines. MRI scanning machines expose patients to strong radio frequency electric fields in addition to strong magnetic fields. MRI machines are carefully designed and used under strict operational protocols to avoid inadvertent heating of patient body tissues.

Surgically implanted conductors act as antennas within the body and concentrate the strong radio frequency fields generated by an MRI machine. This is a significant patient safety problem when the length of the implant

conductor is approximately equal to an odd integer multiple of the half wavelength of the electric field frequency – for example - $\lambda/2$, $3\lambda/2$, $5\lambda/2$ etc.

These safety issues normally inhibit patients with surgical implants from having access to full MRI scanning technology. It would therefore be of advantage to have available an improved implant conductor technology which addressed or mitigated the above problems, or at the very least provided an alternative choice over the current prior art. It would be of particular advantage to have a surgical implant conductor with improved radio frequency properties targeted at increasing the radio frequency alternating current resistance of the conductor without significantly increasing the direct current resistance of the conductor.

15 Disclosure of the Invention

20

25

30

35

According to one aspect of the present invention there is provided a surgical implant conductor with increased radio frequency alternating current resistance formed from a length of conductive material which defines an exterior surface wherein at least a portion of the exterior surface of the conductor defines a region with a roughened surface.

According to one aspect of the present invention there is provided a surgical implant conductor substantially as described above wherein the roughening of the exterior surface increases the area of the exterior surface when compared to a non-roughened surface.

According to a further aspect of the invention there is provided a method of manufacturing a surgical implant conductor substantially as described above characterised by the step of roughening at least a portion of the exterior surface of the conductor to define at least one region with a roughened surface.

Preferably the conductor may have a substantially circular cross-section profile which in various embodiments may extend the length of the conductor.

Preferably a roughened region of the exterior surface results in an increase of at least two times the surface area of the exterior surface when compared with a non-roughened surface.

Preferably a roughened region of the exterior surface results in an increase of between five to ten times the surface area of the exterior surface when compared with a non-roughened surface.

Preferably a roughened region defines at least one fissure extending into the body of the conductor.

Preferably a fissure extends into the body of the conductor with a substantially radial or transverse orientation.

- Preferably a fissure formed in a roughened region extends into the body of the conductor to a depth approximately equal to or greater than the electrical skin depth of the conductor at the frequency of operation of the MRI machine.
- The present invention is arranged to provide a surgical implant conductor for use in combination with surgical implant technology. Reference in general will be made throughout this specification to this implant conductor being used with a bioelectrical stimulation implant. In these applications a surgical implant conductor can be formed from a length of conductive material which has one end defining an electrode and an opposite end defining a supply terminal.

Those skilled in the art will however appreciate that the implant conductor provided by the invention may be used in other applications if required. In particular the invention may be used with implants which need not necessarily provide a bioelectrical stimulation effect nor provide a surgical implant conductor with one end forming an electrode or alternatively a supply terminal.

30

Furthermore the invention may potentially be used in combination with surgical implants installed in both humans and/or in animals. Those skilled in the art will appreciate that references made to implant technology does not

restrict the use of the present invention to human recipients only.

5

30

35

A surgical implant conductor provided by the invention aims to provide improvements in the radio frequency alternating current handling characteristics of this conductor. Particularly the invention aims to increase the resistance experienced by radio frequency alternating currents travelling in the conductor without unduly increasing the direct current resistance of the conductor.

- The implant conductor may be formed from materials currently employed as existing prior art implant conductors. In various embodiments the conductive material selected may exhibit desirable electrical characteristics while minimising patient tissue rejection or irritation effects.
- In various embodiments the implant conductor may be formed from or composed of a number of different types of materials or elements. For example in some embodiments a surgical implant conductor may be composed from a core material surrounded and enclosed by a different surface material. These composite materials may allow electron transport and current flow over their boundary interfaces, with preferably the core material being selected on the basis of material cost and electrical characteristics, with the surface material being selected for its tissue rejection characteristics.
- Reference in general will however be made throughout this specification to the conductive material employed by the invention being provided by a single type of material. However those skilled in the art will appreciate that prior art forms of composite implant lead materials may also be utilised in conjunction with the present invention.

The invention provides a surgical implant conductor formed from a length of conductive material. This conductor will therefore have a longitudinal length dimension which is substantially greater than its cross-section width. The implant conductor will define an exterior surface which extends between two ends of the length of conductive material.

Reference throughout this specification will also be made to the implant

conductor being provided with two ends only. Again however, those skilled in the art will appreciate that other physical arrangements are also within the scope of the invention.

In preferred embodiments the conductor may be covered by an insulator which encloses the conductor while exposing the ends of the conductor. This insulating enclosure may be formed by any material which prevents therapeutic currents from escaping from the conductor other than at the ends of the conductor.

10

15

20

In a preferred embodiment the implant conductor may exhibit a substantially uniform transverse cross-section profile along its entire length. Reference throughout this specification will also be made to the implant conductor being provided with this uniform character, although those skilled in the art will appreciate that other arrangements and physical dimensions are also within the scope of the invention.

The present invention provides a surgical implant conductor where at least a portion of the exterior surface of this conductor defines a region with a roughened surface. This roughened region or regions provide the conductor with the desired electrical properties required of the invention.

In preferred embodiments this roughened surface region or regions may be covered by an insulating enclosure applied to the conductor.

25

30

35

In a preferred embodiment the entire exterior surface of the implant conductor may define a single region with a roughened surface.

In an alternative embodiments a roughened surface region may be located at or adjacent to the midpoint of the length of the conductor.

In some alternative embodiments the conductor may include a plurality of roughened surface regions which are discontinuous and located in discrete regions along the length of the exterior surface. Those skilled in the art will appreciate that higher proportions of roughened exterior surface to non-roughened surface will result in increased resistance to alternating currents.

In some embodiments at least 50% of the exterior surface of the conductor defines a roughened surface region or regions. In yet further embodiments at least 90% of the exterior surface of the conductor defines a roughened surface region or regions.

5

10

15

20

25

30

35

Reference throughout this specification will also be made to the invention providing a surgical implant conductor with the entire exterior surface of the conductor having been roughened. However as indicated above other embodiments with lower proportions of roughened surface areas, or with different distributions of roughened areas are also within the scope of the invention.

A roughened surface region provided with the invention increases the surface area of the conductor compared with that of a non-roughened region. Surface roughness as discussed throughout this specification will be understood by those skilled in the art to be a measurable quality of a surface. This roughness quality can be quantified by measuring the amplitude of a surface's deviations from a normal smooth surface vector. For example, an average roughness R_a measurement may be employed to measure roughness from a sum of the absolute value of deviations from the normal vector of the surface. The second quantity used to specify the roughness is the depth of the roughness. For example, if the roughness profile is a square wave with equal mark-space ratio and depression depth equal to the mark or space length, then the increase of surface area is always 3X, and by specifying the roughness and the depth the roughness is fully specified.

Preferably the roughened surface provided by the invention may increase the area of the exterior surface by at least twice that exhibited by a non-roughened surface. In a further preferred embodiment the roughened surface may increase the area of the exterior surface by between 5 to 10 times when compared to that of a non-roughened surface.

The roughened exterior surface of the implant conductor results in a potentially substantial reduction in the effective cross-section area of the conductor used to transport alternating currents. Conversely this surface roughening has a minimal effect on the cross section area of the conductor

available to transport direct currents.

5

10

15

20

25

30

35

This behaviour is known as the skin effect, where the presence of eddy currents in the conductor forces alternating currents to be carried in the outer skin of the conductor. As the frequency of the alternating current increases, the depth at which these currents are transported inside the conductor is reduced. A measurement known as the skin depth of a conductor provides an indication of the depth into the conductor where the alternating current density has fallen to approximately 37%, the skin depth δ being approximated in conductive materials at radio frequencies by:

$$\delta = \sqrt{2\rho/\omega\mu}$$

where p is the bulk resistivity of the conductor, ω is the angular frequency of the alternating current and μ is the permeability of the conductor.

In a conductor of radius r the skin effect therefore restricts the effective cross section area available to alternating currents to approximately $A_{eff} = 2\pi r \delta$. Conversely the cross section area available to direct currents is πr^2 .

The roughness character of the implant conductor's exterior surface therefore increases the alternating current resistance of the conductor. However as the overall cross section area of the conductor is not significantly impacted by surface roughening, the conductor's direct current resistance is not significantly increased. Furthermore, as the skin depth of a conductor decreases as the frequency of the alternating current increases, radio frequency alternating currents are restricted to the region of the conductor close to the exterior surface and therefore are forced to travel through the roughened surface region.

Reference throughout this specification is also made to measurements or dimensions being provided relative to or in multiples of the skin depth of the surgical implant conductor. Those skilled in the art will appreciate that skin depth is a relative term depending on the frequency of the electromagnetic radiation present in the environment of the conductor. In terms of the present invention and this specification such skin depth references should be interpreted relative to the frequency of energy used by an MRI machine or

similar equipment and therefore the skin depth of the conductor when exposed to such energies.

Preferably the roughened surface of the conductor is composed from or incorporates at least one fissure extending into the body or interior of the conductor. In a further preferred embodiment a fissure used to form part of a roughened surface may have a substantially radial or transverse orientation, thereby providing an effective reduction in the radial cross-section area of the conductor available to transport alternating currents.

10

15

5

In a preferred embodiment fissures provided in a roughened surface may extend into the centre of the conductor to a depth which is at least approximately equal to or greater than the skin depth of the conductive material used to form the conductor. This characteristic of the invention therefore significantly degrades the effective radial cross-section area the conductor has available to transport alternating currents.

In a further preferred embodiment the depth of fissures extending into the core of the conductor may be approximately equal to twice the skin depth of the conductive material used. Those skilled in the art will appreciate that the skin depth of a conductor carrying radio frequency alternating currents will be relatively short or small. Therefore, providing fissures extending to twice the skin depth will not have a significant impact on the direct current resistance of the conductor.

25

30

35

20

Those skilled in the art will appreciate that a range of techniques and manufacturing technologies may be employed to provide a surgical implant conductor in accordance with the present invention. In particular, existing prior art implant conductors of various forms and compositions may be processed by a range of operations to exhibit the roughened surface regions required by the invention.

For example, in some embodiments acid chemical etching, electrochemical and/or electrolysis processes may be used to remove material from the exterior of a conductor to form a roughened surface region. Alternatively, in other instances the manufacturing process of the original conductor may be varied to eliminate any annealing steps. In yet other embodiments

mechanical manipulation processes may be used to fatigue and roughen the exterior surface, while in yet other embodiments ablative processes such as plasma etching or laser ablation may be used.

Those skilled in the art will appreciate that these roughening techniques may 5 result in a variety of patterns being applied the exterior surface of the implant conductor. For example, in the case of chemical etching, electrochemical or electrolysis techniques a comparatively random surface patterning may result on the surface of the conductor. Conversely in other embodiments the surface pattern applied may be substantially regular in 10 nature, potentially being provided by the formation of a regular array of fissures to roughen the conductor's exterior surface. Those skilled in the art will appreciate that the roughened surface utilised by the invention may not necessarily exhibit an irregular surface pattern. A range of surface patterns may be applied, provided that the roughened surface increases the exterior 15 surface area, and in preferred embodiments includes fissures which extend at least to the skin depth of the conductive material.

The present invention may therefore provide potential advantages over the prior art or at least provide an alternative choice to the existing prior art.

The invention can be used to mitigate the health risks associated with the exposure of surgical implants to strong electrical fields. The implant conductor provided by the invention can increase the radio frequency alternating current resistance of such conductors without necessarily significantly increasing their direct current resistance.

The implant conductor provided by the invention may be used with a wide variety of prior art implant conductor materials and may also provide safety advantages over a range of frequencies of alternating current. In particular the invention may safeguard surgical implant users from tissue heating and induced current effects in various situations ranging from exposure to MRI scanning machines through to, for example, proximity to electrical welding machines or strong electromagnetic signal transmitters.

20

25

30

Brief description of the drawings

Additional and further aspects of the present invention will be apparent to the reader from the following description of embodiments, given by way of example only, with reference to the accompanying drawings in which:

5

10

15

20

25

 Figure 1 illustrates the heating effect experienced by a conductor exposed to an MRI scanning machine where the conductor has a length close to half the wavelength of that used by the scanning machine, and

• Figure 2a shows a plot of average electric field strength experienced by a surgical implant conductor compared to the length of the conductor measured in wavelengths of the electric field which the conductor is exposed to, and

- Figure 2b shows a series of plots of the change in temperature experienced at the terminal end of a surgical implant conductor when compared with the changes in the length of the conductor measured in wavelengths of the electric field which the conductor is exposed to, and
- Figure 3a provides a side longitudinal section view of a section of a surgical implant conductor provided in accordance with one embodiment of the invention, and
- Figure 3b provides a side longitudinal section view of a section of a surgical implant conductor provided in accordance with a further embodiment of the invention, and
- Figure 4 provides a perspective view of a section of a surgical implant conductor provided in accordance with an alternative embodiment of the invention to that illustrated with respect to figure 3a and 3b

Best modes for carrying out the invention

30

Figure 1 illustrates the heating effect experienced by a conductor exposed to an MRI scanning machine. In the situation shown the conductor has a length close to half the wavelength of that used by the scanning machine.

Figure 2a shows a plot of average electric field strength experienced by a surgical implant conductor compared to the length of the conductor measured in wavelength increments of the electric field which the conductor

is exposed to, while Figure 2b shows a series of plots of the change in temperature experienced at the terminal end of this conductor.

As can be seen by these images there is the potential for significant patient safety issues when users of surgical implants are exposed to MRI scanning machines. Both figures 2a and 2b show how implant conductors of lengths approximating half the wavelength of the MRI machine frequency result in significant concentrations of electric field and associated increases in temperature at the electrode end of these conductors.

10

5

Figure 3a provides a side longitudinal section view of a section of a surgical implant conductor provided in accordance with one embodiment of the invention. Figure 3b provides the same view of a surgical implant conductor provided in accordance with a further embodiment.

15

Each implant conductor 1 is formed from a length of conductive material defining an exterior surface 2. In both the embodiments shown effectively the entire exterior surface of the conductor defines a single region with a roughened surface.

20

The conductors shown have a substantially uniform cross-section, with the roughening of the exterior surface increasing the area of the exterior surface when compared to a non-roughened surface. In the embodiments shown in figures 2a and 2b this roughening results in a minimum increase of two times that of a non-roughened exterior conductor surface.

25

Each roughened region defines a number of fissures 3 which extend into the body of the conductor 1. As shown by these figures each fissure has a substantially radial or transverse orientation.

30

Fissures 3a extends into the body of the conductor to a depth approximately equal to the skin depth of the conductor. Fissures 3b extend to a depth approximately equal to twice the skin depth of the conductor.

35 *i*

As can be seen from a comparison between figures 3a and 3b the roughened surface of the conductor can exhibit a relatively random surface pattern (as with figure 3a) or a regular surface pattern (as with figure 3b). In both

instances the roughened surface increases the area of the exterior surface of the conductor and includes fissures which extend to approximately twice the skin depth of the conductor.

Figure 4 provides a perspective view of a section of a surgical implant conductor provided in accordance with an alternative embodiment of the invention to that illustrated with respect to figures 3a and 3b. Again it can be seen from this image that the entire exterior surface of the conductor has been roughened. A comparison between figures 3a, 3b and 4 show the results achieved by a variety of manufacturing techniques, from physical manipulation with figure 3a, laser ablation with figure 3b and acid etching with figure 4.

In the preceding description and the following claims the word "comprise" or equivalent variations thereof is used in an inclusive sense to specify the presence of the stated feature or features. This term does not preclude the presence or addition of further features in various embodiments.

It is to be understood that the present invention is not limited to the embodiments described herein and further and additional embodiments within the spirit and scope of the invention will be apparent to the skilled reader from the examples illustrated with reference to the drawings. In particular, the invention may reside in any combination of features described herein, or may reside in alternative embodiments or combinations of these features with known equivalents to given features. Modifications and variations of the example embodiments of the invention discussed above will be apparent to those skilled in the art and may be made without departure of the scope of the invention as defined in the appended claims.

15

20

25

What we claim is:

5

15

20

30

1. A surgical implant conductor with increased radio frequency alternating current resistance formed from a length of conductive material which defines an exterior surface wherein at least a portion of the exterior surface of the conductor defines a region with a roughened surface.

- 2. A surgical implant conductor as claimed in claim 1 wherein the roughening of the exterior surface increases the area of the exterior surface when compared to a non-roughened surface.
- 3. A surgical implant conductor as claimed in claim 1 wherein the roughened exterior surface of the implant conductor results in a reduction in the effective cross-section area of the conductor used to transport alternating currents.
 - 4. A surgical implant conductor as claimed in claim 1 wherein a roughened region of the exterior surface results in an increase of at least two times the surface area of the exterior surface when compared with a non-roughened surface.
 - 5. A surgical implant conductor as claimed in claim 1 wherein a roughened region of the exterior surface results in an increase of between five to ten times the surface area of the exterior surface when compared with a non-roughened surface.
 - 6. A surgical implant conductor as claimed in claim 1 wherein the entire exterior surface of the implant conductor defines a single region with a roughened surface.
- 7. A surgical implant conductor as claimed in claim 1 which includes a plurality of roughened surface regions which are discontinuous and located in discrete regions along the length of the exterior surface.
 - 8. A surgical implant conductor as claimed in claim 1 wherein the roughened surface region or regions are covered by an insulating enclosure applied to the conductor.

9. A surgical implant conductor as claimed in claim 1 wherein the roughened surface region or regions are located at or adjacent to the midpoint of the length of the conductor.

- 10. A surgical implant conductor as claimed in claim 1 wherein at least
 50% of the exterior surface of the conductor defines a roughened surface region or regions.
 - 11. A surgical implant conductor as claimed in claim 1 wherein at least 90% of the exterior surface of the conductor defines a roughened surface region or regions.
- 12. A surgical implant conductor as claimed in claim 1 wherein a roughened region defines at least one fissure extending into the body of the conductor.
 - 13. A surgical implant conductor as claimed in claim 12 wherein a fissure extends into the body of the conductor with a substantially radial or transverse orientation.

15

25

- 14. A surgical implant conductor as claimed in claim 12 wherein a fissure formed in a roughened region extends into the body of the conductor to a depth approximately equal to or greater than the skin depth of the conductor.
- 15. A surgical implant conductor as claimed in claim 12 wherein the depth of the fissure extending into the core of the conductor is approximately equal to twice the skin depth of the conductive material used.
 - 16. A surgical implant conductor as claimed in claim 1 wherein the conductor has a substantially circular cross-section profile which extends the length of the conductor.
 - 17. A surgical implant conductor as claimed in claim 1 wherein the implant conductor exhibits a substantially uniform transverse cross-section profile along its entire length.
- 18. A method of manufacturing a surgical implant conductor as claimed in claim 1 characterised by the step of roughening at least a portion of the exterior surface of the conductor to define at least one region with a roughened surface.

19. A method of manufacturing a surgical implant conductor as claimed in claim 18 wherein a chemical etching, electrochemical and/or an electrolysis processes is used to remove material from the exterior of a conductor to form a roughened surface region.

- 20. A method of manufacturing a surgical implant conductor as claimed in claim 18 wherein at least one roughened surface region is formed on the exterior surface of the conductor by eliminating any annealing steps from the conductor manufacturing process.
- 21. A method of manufacturing a surgical implant conductor as claimed in claim 18 wherein a mechanical manipulation process is used to roughen the exterior of a conductor to form a roughened surface region.
 - 22. A method of manufacturing a surgical implant conductor as claimed in claim 18 wherein an ablative process is used to roughen the exterior of a conductor to form a roughened surface region.
- 15 23. A method of manufacturing a surgical implant conductor as claimed in claim 18 wherein a random surface roughening patterning is presented on the surface of the conductor.
 - 24. A method of manufacturing a surgical implant conductor as claimed in claim 18 wherein a regular surface roughening patterning is presented on the surface of the conductor.

20

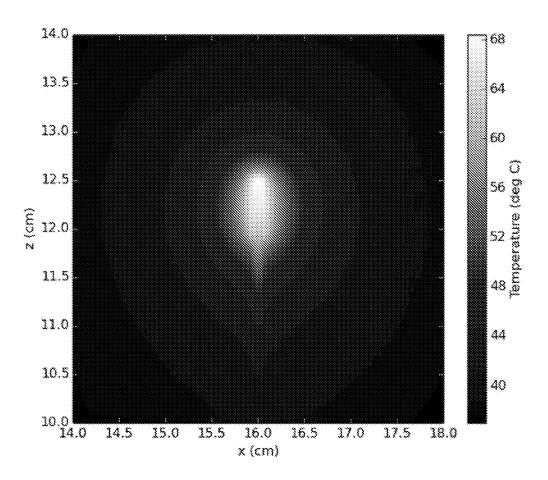


Figure 1

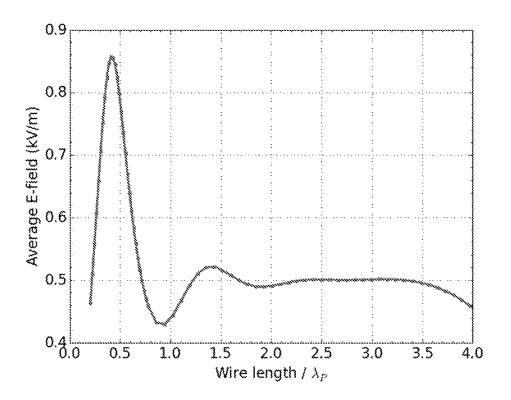


Figure 2a

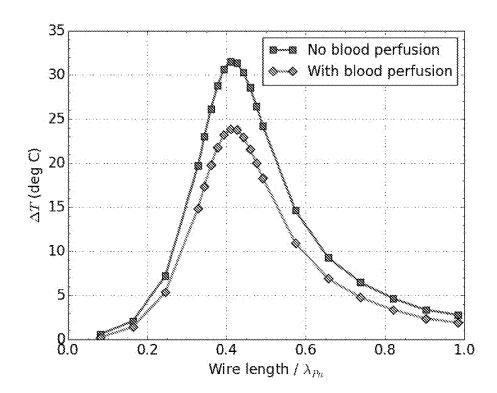


Figure 2b

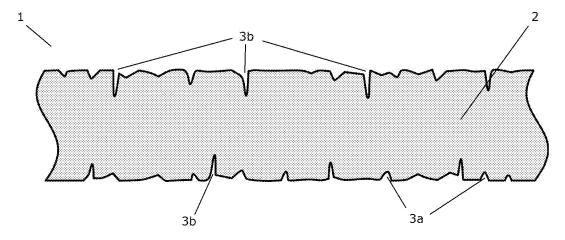


Figure 3a

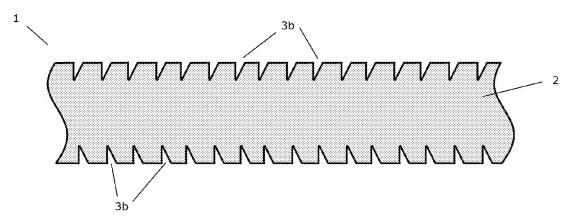


Figure 3b

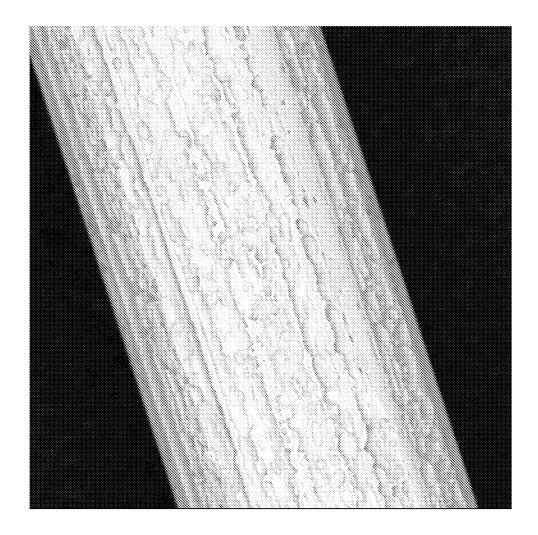


Figure 4

International application No.

Relevant to

PCT/NZ2016/050089

A. CLASSIFICATION OF SUBJECT MATTER

A61N 1/08 (2006.01) A61N 1/16 (2006.01) A61N 1/05 (2006.01)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

Citation of document, with indication, where appropriate, of the relevant passages

WPIAP, EPODOC, TXTE, Google Scholar, PubMed. Keywords: "skin effect", rough, groove, corrugated, notch, irregular, jagged, uneven, coarse, rugged, craggy, surface, wall, exterior, outer, electrode, wire, lead, conductor, cable, implant, RF, "radio frequency", AC, "alternating current", shield, resistance, impedance, protect and similar terms.

CPC: A61N1/08/LOW, A61N1/16, A61N1/3718, A61N1/3925/low, A61N1/05/low.

Auspat: applicant and inventors names searched.

Applicant(s)/Inventor(s) name searched in internal databases provided by IP Australia.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

		Change of document, with indication, where appropriate, of the relevant passages			claim No.	
		Documents are l	isted ir	n the continuation of Box C		
	X Fu	urther documents are listed in the con	tinuati	on of Box C X See patent family ann	ex	
* "A"	document	Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance "T" later document published after the international filing date or priority date and conflict with the application but cited to understand the principle or theory underlying the invention				
"E"		plication or patent but published on or after the nal filing date	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone		
"L"	which is o	tent which may throw doubts on priority claim(s) or is cited to establish the publication date of another n or other special reason (as specified)		document of particular relevance; the claimed invention cannot involve an inventive step when the document is combined with such documents, such combination being obvious to a person sl	one or more other	
"O"	document or other n	t referring to an oral disclosure, use, exhibition "&" one ans		document member of the same patent family		
"P"		t published prior to the international filing date han the priority date claimed				
Date of the actual completion of the international search				Date of mailing of the international search report		
25 August 2016			25 August 2016			
Name and mailing address of the ISA/AU			Authorised officer			
AUSTRALIAN PATENT OFFICE PO BOX 200, WODEN ACT 2606, AUSTRALIA Email address: pct@ipaustralia.gov.au			Dr. Steven Weiss AUSTRALIAN PATENT OFFICE (ISO 9001 Quality Certified Service) Telephone No. 0262832352			

	INTERNATIONAL SEARCH REPORT	International application No.
C (Continuat	ion). DOCUMENTS CONSIDERED TO BE RELEVANT	PCT/NZ2016/050089
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 2777725 A2 (TITAN SPINE LLC) 17 September 2014 Paragraphs 7, 10, 12, 16, 46, 69 - 81, Figures 1, 3A, 3B and 9-12	1-5, 9, 10, 18-24
X	US 2011/0233169 A1 (MAYFIELD et al.) 29 September 2011 Paragraphs 8, 9, 34 and 35, and Figures 5, 6, 7A, 7B, 8A, 8B, 9A and 9B	1-6, 9-24
X	US 2012/0095548 A1 (GREGORICH et al.) 19 April 2012 Paragraphs 40 - 42, and Figures 1, 2A and 2B	1-6, 9-11, 16-23
X	GB 2096001 A (TELECTRONICS PTY LIMITED) 13 October 1982 Page 2 lines 88 - 94, Page 3 lines 110 - 117 and Figures 1, 3, 4b, 4c and 4f.	1, 2, 12-24
X	WO 2011/010305 A2 (YISSUM RESEARCH DEVELOPMENT COMPANY OF THE HEBREW UNIVERSITY OF JERUSALEM LTD, et al.) 27 January 2011 Page 6 lines 23 - 27	IE 1-7, 9-11, 16-24
X	US 4611604 A (BOTVIDSSON et al.) 16 September 1986 Figure 3 and column 4 lines 46 - 55	1-6, 9-11, 16-24
X	US 2011/0160821 A1 (JACKSON et al.) 30 June 2011 Figures 2 and 4 - 12	1-5, 9, 10, 12-24
X	US 2012/0053645 A1 (AYANOOR-VITIKKATE et al.) 01 March 2012 Paragraphs 5 - 7, 62, 70-72, 87-89, 99-102, and all Figures	1-7, 9-24
X	US 2005/0137669 A1 (KRISHNAN et al.) 23 June 2005 Paragraphs 18 and 19. Figures 3 and 4	1-6, 9-11, 16-24
X	US 2012/0274271 A1 (THOMPSON et al.) 01 November 2012 Abstract, Paragraphs 35, 40, 49, 50, 55, 60 and 61, All Figures	1-5, 7-24
A	WO 2011/014464 A2 (PROTEUS BIOMEDICAL, INC.) 03 February 2011 Page 11 Paragraphs 1 - 3, Page 12 Paragraphs 1 - 2 and 5 - 6	
X	US 2012/0296350 A1 (KAR et al.) 22 November 2012 Paragraphs 7, 10, 15, 18, 22, 52, 53 and 67, and Figures 2A, 2B, 2C, 4 and 7	1-24
A	WO 2010/065049 A1 (CARDIAC PACEMAKERS, INC.) 10 June 2010 Entire Document	

| _

Information on patent family members

PCT/NZ2016/050089

International application No.

This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document/s	s Cited in Search Report	Patent Family Member/s	
Publication Number	Publication Date	Publication Number	Publication Date
EP 2777725 A2	17 September 2014	EP 2777725 A2	17 Sep 2014
		US 2014277483 A1	18 Sep 2014
JS 2011/0233169 A1	29 September 2011	US 2011233169 A1	29 Sep 2011
		US 8641418 B2	04 Feb 2014
		US 2014034606 A1	06 Feb 2014
		US 9034201 B2	19 May 2015
		US 2015216630 A1	06 Aug 2015
		US 9283056 B2	15 Mar 2016
		US 2016184059 A1	30 Jun 2016
S 2012/0095548 A1	19 April 2012	US 2012095548 A1	19 Apr 2012
		US 8956403 B2	17 Feb 2015
		EP 2629810 A1	28 Aug 2013
		WO 2012054166 A1	26 Apr 2012
B 2096001 A	13 October 1982	GB 2096001 A	13 Oct 1982
		GB 2096001 B	03 Jul 1985
		AU 561332 B2	07 May 1987
		AU 8194182 A	13 Oct 1983
		DE 3213331 A1	11 Nov 1982
		FR 2511251 A1	18 Feb 1983
		FR 2511251 B1	10 Oct 1986
		JP S5812661 A	24 Jan 1983
		JP H0235582 B2	10 Aug 1990
		US 4408604 A	11 Oct 1983
O 2011/010305 A2	27 January 2011	WO 2011010305 A2	27 Jan 2011
		EP 2456510 A2	30 May 2012
		US 2012197364 A1	02 Aug 2012
		US 8774936 B2	08 Jul 2014
S 4611604 A	16 September 1986	US 4611604 A	16 Sep 1986
		DE 3300694 A1	09 Aug 1984
		EP 0116280 A1	22 Aug 1984
		EP 0116280 B1	29 Jul 1987
		JP S59137067 A	06 Aug 1984
JS 2011/0160821 A1	30 June 2011	US 2011160821 A1	30 Jun 2011
		US 8463398 B2	11 Jun 2013

Information on patent family members

International application No.

PCT/NZ2016/050089

This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document/s	Cited in Search Report	Patent Family Member/s	
ublication Number	Publication Date	Publication Number	Publication Date
S 2012/0053645 A1	01 March 2012	US 2012053645 A1	01 Mar 2012
		US 8504171 B2	06 Aug 2013
		AU 2011296241 A1	07 Mar 2013
		CA 2807389 A1	08 Mar 2012
		EP 2611495 A1	10 Jul 2013
		JP 2013536731 A	26 Sep 2013
		US 2013296956 A1	07 Nov 2013
		US 8818527 B2	26 Aug 2014
		WO 2012030743 A1	08 Mar 2012
S 2005/0137669 A1	23 June 2005	US 2005137669 A1	23 Jun 2005
S 2012/0274271 A1	01 November 2012	US 2012274271 A1	01 Nov 2012
/O 2011/014464 A2	03 February 2011	WO 2011014464 A2	03 Feb 2011
		WO 2011014465 A2	03 Feb 2011
S 2012/0296350 A1	22 November 2012	US 2012296350 A1	22 Nov 2012
		CN 103717130 A	09 Apr 2014
		EP 2709524 A2	26 Mar 2014
		JP 2014522273 A	04 Sep 2014
		US 2008213542 A1	04 Sep 2008
		US 8226878 B2	24 Jul 2012
		US 2012276343 A1	01 Nov 2012
		WO 2012162250 A2	29 Nov 2012
O 2010/065049 A1	10 June 2010	WO 2010065049 A1	10 Jun 2010
		EP 2355890 A1	17 Aug 2011
		EP 2355890 B1	03 Sep 2014
		JP 2012510854 A	17 May 2012
		JP 5430671 B2	05 Mar 2014
		US 2009149920 A1	11 Jun 2009
		US 8275464 B2	25 Sep 2012
		US 2012323297 A1	20 Dec 2012
		US 8538551 B2	17 Sep 2013
		US 2014018896 A1	16 Jan 2014
		US 8788058 B2	22 Jul 2014

International application No.

Information on patent family members

PCT/NZ2016/050089

This Annex lists known patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document/s Cited in Search Report		Patent Family Member/s	
blication Number	Publication Date	Publication Number	Publication Date
		<u>'</u>	